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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

International Application No.: PCT/EP2004/012924  
International Filing Date: November 15, 2004  
Priority Date: November 17, 2003  
Title: METHOD FOR THE PRODUCTION OF A FLANGE ON A METAL BLANK, AND TRANSMISSION PART  
Inventor(s): Udo FRIESE

BARNES & THORNBURG CUSTOMER NO.:

BOX PCT  
Commissioner of Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**23646**

U.S. PATENT AND TRADEMARK OFFICE

REQUEST TO BEGIN NATIONAL EXAMINATION

Sir:

Applicant herewith submits to the United States Designated Office after publication and before 30 months from the priority date the following items under 35 U.S.C. § 371:

- I. This is an express request to immediately begin national examination procedures under 35 U.S.C. § 371(f).
- II. A Preliminary Amendment, including a Substitute Specification and a marked-up copy of the Substitute Specification (29 pages). Please enter the Preliminary Amendment before calculating the filing fee.
- III. The filing fee is calculated below:

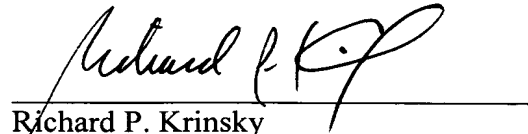
CLAIMS AS FILED, LESS ANY CLAIMS  
CANCELLED OR ADDED BY AMENDMENT

For	No. Filed		No. Extra	Large/Small Entity	Total
National Stage Basic Fee:				+\$300/150=	\$ 150.00
National Stage Search Fee:				+\$400/200	\$ 200.00
National Stage Examination Fee:				+\$200/100	\$ 100.00
Total Claims:	30	- 20 =	10	x \$50/25 =	\$ 250.00
Independent Claims:	3	- 3 =	0	x \$200/100 =	\$ 0.00
<b>TOTAL FEES:</b>					<b>\$ 700.00</b>

IV. THIS APPLICANT IS A SMALL ENTITY.

V. A check for the filing in the amount of \$700.00 is enclosed. The Commissioner is hereby authorized to charge any fees which may be required, or credit any overpayment, to Account No. 02-1010 (808/44878).

VI. An English Translation of the International Application PCT/EP2004/012924, including 2 sheets of 5 Figures (18 pages) including cover page.



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